

PART NUMBER

PFR85-610

DESCRIPTION

REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane Bushes 1 x PTFE/Silicone Grease
- 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a quide and in conjunction with workshop manual.

- a guide and in conjunction with it is recommended that:
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Lower the rear beam from the mounting brackets and remove the original bush, taking note of which direction the original bush is fitted.

NB. If possible, do not loosen/remove the chassis mounted brackets when removing the rear beam.

- 2. Clean away any dirt and corrosion from the beam, using a rounded file to remove any sharp edges to prevent damaging the new bush.
- 3. Press the Powerflex bush into the vacant hole until flush with the beam, matching the orientation of the original bush.
- 4. OE part numbers starting 6R0 are inserted from the outside of the beam, and parts starting with 1J0 are inserted from the inside.
- 5. Apply some of the supplied grease to the bore of the Powerflex bush and insert the stainless steel sleeve.
- 6. Refit the beam to the vehicle and tighten all fasteners to the manufacturer's recommended torque settings.
- 7. After installation, check the total toe setting of the rear axle and align if necessary, especially if the mounting brackets have been loosened/removed.









