

# POWERFLEX®

## PART NUMBER

# PFR85-513G

## DESCRIPTION

## REAR UPPER WISHBONE OUTER BUSH CAMBER ADJUSTABLE

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes	1 x PTFE/Silicone Grease
2 x Mild Steel Outer Shells	2 x Stainless Steel Adjustable Sleeves
2 x Zinc Plated Steel Washers	1 x 27mm Hex Spanner
1 x Fitting Tool	

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bush, including the outer shell, from the link arm. Ensure you retain the star shaped OEM washer and OEM nut and bolt.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Insert the Mild Steel Shell into the arm with the flanged side facing away from the hub assembly (fig. 1). If you have a split bore arm, insert the supplied Fitting Tool between both flanges of the arm to avoid deformation.
4. Insert the Polyurethane bushes into the Shell.
5. Apply some of the supplied grease into the bores and onto the faces of the Polyurethane bushes and insert the Stainless Steel Sleeve into the bore, with the larger, knurled face facing the hub assembly.
6. Place the Zinc Plated Washer over the bush facing away from the hub assembly and refit the star shaped OEM washer (fig. 1)
7. Using the supplied Spanner, rotate the sleeve in the bush to adjust the offset of the bore hole and control camber.
8. Once the appropriate camber has been added, refit arm to the vehicle and tension all hardware to OEM recommended torque settings.

Figure 1

