



PART NUMBER

**PFR85-206**

DESCRIPTION

**Rear Beam Mounting Bush**

INSTALLATION GUIDE

**Contents (parts per pack):**

- 2 x Polyurethane Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



**Fitting Instructions:**

1. Remove the rear beam from the vehicle and press out the original bush including the outer shell.
2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs around the bore with a rounded file.
3. Fit the bushes so that the triangular-shaped end of the bush is on the inside of the beam, as shown in Fig 1.
4. Apply some of the supplied grease to the stainless steel sleeve and bore of the polyurethane bush.
5. Insert the sleeve into the bush until flush at each end.
6. Refit the beam to the vehicle and tension all hardware to the manufacturers recommended torque settings.

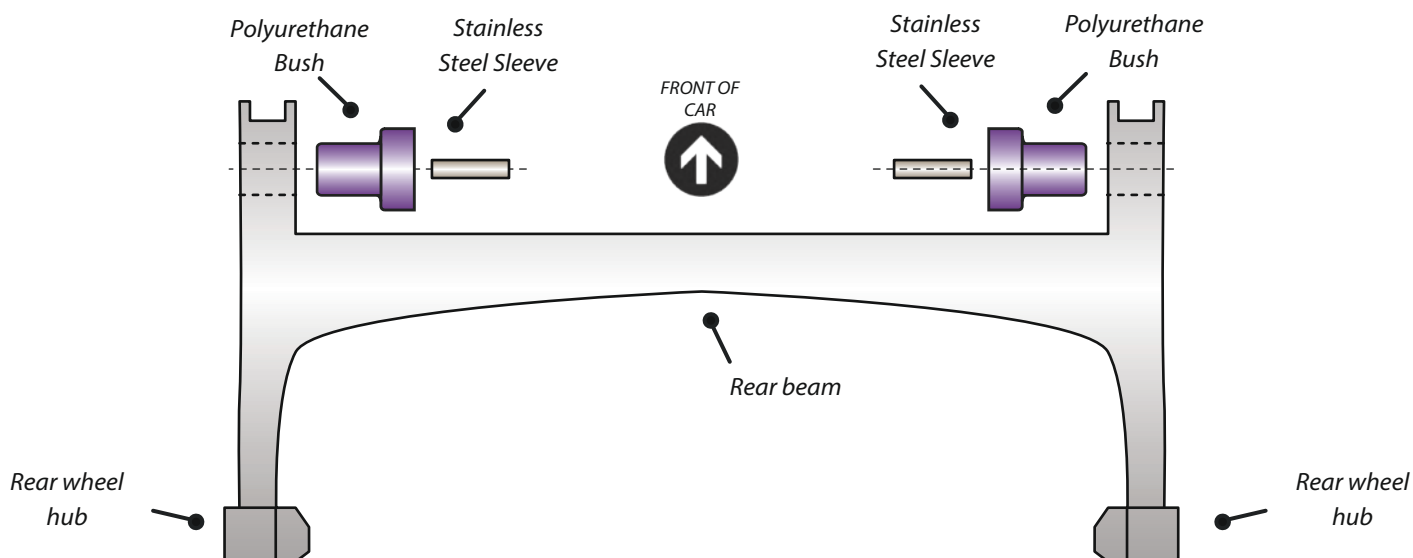


Figure 1