

## PFR85-1910

## **REAR BEAM MOUNTING BUSH**

**INSTALLATION GUIDE** 

## **Contents (parts per pack):**

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease

2 x Stainless Steel Sleeves

2 x Zinc Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that: -all work to be carried out by a licensed technician; -all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

1. Remove the original rubber bushes from the rear beam.

2. Clean any dirt and corrosion from the bore of the mount, and file off any sharp edges.

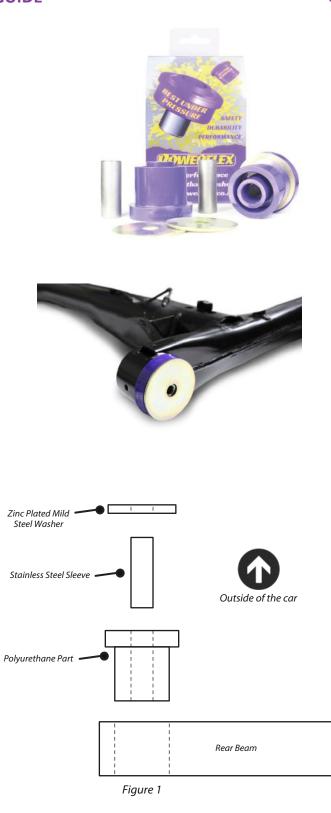
3. Insert the polyurethane parts into the bore of the mount so that the top hat section sits on the outside surface of the mount, as shown in figure 1.

4. Apply some of the supplied grease to the bore of the polyurethane parts.

5. Push in the stainless steel sleeves until they sit flush within the bushes.

6. When refitting the rear beam, place a washer on the outer side top hat section of each bush.

6. Tension all hardware to manufacturers recommended torque settings.



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