

# POWERFLEX®

## PART NUMBER

# PFR85-1311

## DESCRIPTION

### VW T5 REAR ARM INNER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes  
(85-1311A Left & Right) (85-1311B Left & Right)  
1 x PTFE/Silicone Grease      2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

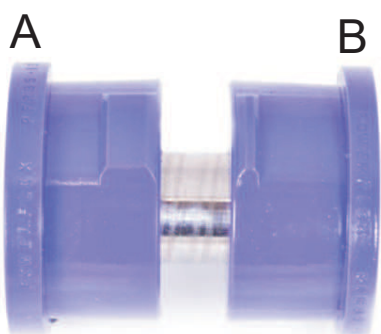
It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Lower the Rear Trailing Arm from its chassis mounting points.
2. Remove the original rubber bush from the arm including its outer shell. This can be done by cutting and pushing the bush out or by using a specific puller.
3. Clean away any dirt and corrosion from the bore of the wishbone, using a rounded file to remove any sharp edges to prevent damaging the new bush.
4. Push the thicker A bush in from the outside of the arm and the thinner B bush in from the inside of the arm, making sure you align the location tabs on the bush with the void on the inside of the arm.  
Note: The Left-hand A and B bushes should be fitted to the left side of the car as a set and the Right-hand A and B bushes should be fitted to the right side of the car.
5. With each bush aligned correctly, apply some of the supplied grease to the bore of the bush and push in the sleeve until flush.
6. Refit the trailing arm to the vehicle and tension all hardware to the manufacturers recommended torque settings.



A bush  
Outside of arm



B bush  
Inside of arm