

# POWERFLEX®

PART NUMBER

**PFR80-1213/4**

DESCRIPTION

**REAR TOE ARM INNER & OUTER BUSHES**

## INSTALLATION GUIDE

### Product description:

Polyurethane bush supplied with outer shell to give support to the bush due to limited support on pressed steel arm.

### Contents (parts per pack):

- 4 x bushes
- 2 x stainless steel sleeves, -1213=12mm bore, -1214=14mm bore
- 2 x metal outer shells
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the arm from the car. Before removing the old bush from the arm make a note of the offset, the bush sits further out one side than the other. Remove the original bush from the arm including the outer shell, this is easier on a press but can be done on a vice with the correct spacers. *Tip: fit a spacer in the opening at the end of the arm while removing and refitting bushes to stop distortion of the arm.*
2. Press the new outer shell into the arm, making sure the flanged side of the shell on the side of the arm with the greater offset, stopping on the shell flange. Again easier with a press but can be done in a vice.
3. Fit the polyurethane bushes into the outer shell, one from each side. Apply some of the supplied grease into the bore of the bush and on the outside of the sleeve. Push the sleeve into the bush.
4. Refit the arm onto the car.

