

# POWERFLEX®

PART NUMBER

**PFR76-409/410**

DESCRIPTION

**REAR BEAM MOUNTING BUSH**

## INSTALLATION GUIDE

### Product description:

PFR76-409 Fits bushes measuring 48.5mm which are normally found on the later Glanza EP91.

PFR76-410 fits bushes measuring 55mm normally found on the Starlet EP82. But please check you have the correct size bush before starting.

### Contents (parts per pack):

- 4 x bushes
- 2 x stainless steel sleeves
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. The original outer shell needs to be left in the rear beam and our bushes fit into the shell.
2. Gain access to the bush either by lowering one side or removing the whole beam from the car.
3. Remove the rubber from the outer shell, this can be done by drilling and cutting the rubber out or burning the rubber out (if burning best to remove the beam from the car!)
4. After cleaning the outer shell fit the polyurethane bushes into the shell, one from each side, grease the bore of the bush and fit the stainless steel sleeve into the bush
5. Refit the beam to the car and road test.