



PART NUMBER

**PFR75-320**

DESCRIPTION

**REAR SUBFRAME BUSH INSERT KIT**

INSTALLATION GUIDE

**Contents (parts per pack):**

- 2 x A Polyurethane Bushes
- 2 x C Polyurethane Bushes
- 2 x B Polyurethane Bushes
- 2 x D Polyurethane Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



**Fitting Instructions:**

1. Support the rear subframe. Loosen rear subframe bolts and support washers to gain access to the subframe bushes. The subframe need only be lowered a small amount to insert the upper polyurethane inserts.
2. Clean any dirt or debris from around the rubber bush and voiding.
3. Fit insert A into the upper position of the rear subframe, front bush.
4. Fit insert B into the lower position of the rear subframe, front bush.
5. Fit insert C into the upper position of the rear subframe, rear bush.
6. Fit insert D into the lower position of the rear subframe, rear bush.
7. Refit the original washers to both lower bushes on the subframe and tension all hardware to manufacturers recommended torque settings.

