



PART NUMBER

**PFR69-825**

DESCRIPTION

**GEARBOX REAR MOUNT INSERT**

### INSTALLATION GUIDE

#### Contents (parts per pack):

1 x insert

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*



#### Fitting Instructions:

1. Gain access to the gearbox rear mount either by removing the exhaust bracket or the gearbox under shield. It does not matter if you fit the insert in from the front or rear of the mount.
2. Undo the centre nut on the gearbox rear mount.
3. Gently lever the gearbox upwards and move the centre bolt out of the way, push the insert into the void until the centre hole lines up to allow the bolt to be refitted.
4. Refit the nut and put the rest of the car back together.

