



PART NUMBER

**PFR69-823**

DESCRIPTION

**REAR SUBFRAME FRONT INSERT**

### INSTALLATION GUIDE

#### **Contents (parts per pack):**

4 x inserts (2 x A upper bushes & 2 x B lower bushes)

1 x grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

*- all work to be carried out by a licensed technician;*

*- all safety precautions adhered to;*

*- wheel alignment to be checked and adjusted as required after any suspension work.*

*All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Fit one side at a time. Remove the 2 rear subframe front mounting lower plate to chassis bolts, then remove the main securing bolt. Note the upper washer, it needs to be reused.
2. Loosen the rear subframe rear mounting bolt to allow the side of the subframe to lower down enough to be able to fit the front upper insert.
3. Apply some of the supplied grease to the faces of PFR69-823A UPPER insert then fit into the rear subframe front bush upper face. Refit the upper washer, the insert has a void to accept the spigot on the washer.
4. Apply some of the supplied grease to the faces of PFR69-822B LOWER insert then fit into the rear subframe front bush lower face.
5. Refit using the lower plate and bolt and washer, tighten both the subframe bolts evenly to pull the subframe back into position.

