



PART NUMBER  
**PFR69-822**

DESCRIPTION  
**REAR SUBFRAME REAR INSERT**

### INSTALLATION GUIDE

#### Contents (parts per pack):

4 x inserts (2 x A upper bushes & 2 x B lower bushes)

1 x grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

*- all work to be carried out by a licensed technician;*

*- all safety precautions adhered to;*

*- wheel alignment to be checked and adjusted as required after any suspension work.*

*All fasteners must be tensioned to manufacturer's torque settings.*



#### Fitting Instructions:

1. Fit one side at a time. Remove the rear subframe rear mounting bolt and washer.
2. Remove the 2 rear subframe front mounting lower plate to chassis bolts, then loosen the main securing bolt to allow the side of the subframe to lower down enough to be able to fit the rear upper insert.
3. Apply some of the supplied grease to the faces of PFR69-822A UPPER insert then fit into the rear subframe rear bush upper face.
4. Apply some of the supplied grease to the faces of PFR69-822B LOWER insert then fit into the rear subframe rear bush lower face.
5. Refit using the original bolt and washer, tighten both the subframe bolts evenly to pull the subframe back into position.

