



PART NUMBER  
**PFR69-510**

DESCRIPTION  
REAR UPPER ARM INNER FRONT BUSH

#### INSTALLATION GUIDE

##### **Contents (parts per car):**

- 2 x bushes (4 polyurethane parts)
- 2 x metal sleeves
- 4 x nylon washers
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment.  
This installation guide is to be used in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licenced technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

##### **Installation Guide:**

- Remove rear upper arms, remove original bush from the arm.
- Insert the 2 polyurethane top hat bushes into the arm, apply some of the grease supplied to the bore of the bushes and the outside of the stainless sleeve.
- Slide the sleeve into the bushes leaving an equal amount showing each end.
- Apply grease to the 2 faces of the washers and slide a washer onto each side of the bush.
- Refit the arm to the car.

