

Figure 1

- 1. Remove the original bush and clean away any dirt and corrosion.
- 2. File away any sharp edges using a rounded file.

3. Using a vice or workshop press, insert the PFR68-230 bush into the vacant hole, until it sits flush within the bore.

Tip: use washing up liquid to lubricate the vacant hole and press the bush in at an angle, to aid insertion.

4. Apply some of the supplied grease to the bore of the Bush and insert the Sleeve, until it sits flush within the bore.

5. Place one washer on each end face of the Bush and refit the mount, ensuring to tension all hardware to manufacturers recommended torque settings.