

POWERFLEX®

PART NUMBER

PFR68-121

DESCRIPTION

FRONT ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

Note: It should not be necessary to remove the engine mount from the vehicle.

1. Clean any dirt and corrosion from the engine mount.
2. Fit the polyurethane inserts into the engine mount from both sides so they sit against the bracket, as shown in figures 3 and 4.
3. Using the original nut and bolt, fit the cover back onto the engine mount and tension all hardware to manufacturers recommended torque settings.



Figure 1 - showing polyurethane insert fitted inside the engine mount



Figure 2 - The engine mount



Figure 3 - exploded view showing how the insert fits inside the engine mount



Figure 4 - showing polyurethane insert fitted inside the engine mount