

**PART NUMBER** 

PFR68-108

DESCRIPTION

## REAR CONTROL ARM INNER BUSH

## **INSTALLATION GUIDE**

## Contents (parts per pack):

- 2 x Polyurethane bushes
- 2 x Stainless steel sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

- It is recommended that:
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

1. Remove the original bush from its outer shell.

This can be done by cutting out the bush or burning it. If burning, please ensure it is done in a controlled manner and well-ventilated area.

Please DO NOT remove the outer shell from the arm as our bush requires this for the installation.

- 2. Clean any dirt and corrosion from the outer shell and remove any sharp edges or burrs with a rounded file.
- 3. Insert the polyurethane bush into the arm with the flange facing the rear of the vehicle as shown in Fig 1.
- 4. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve.
- 5. Refit the arm to the vehicle and tension all hardware to the manufacturer's recommended torque settings.

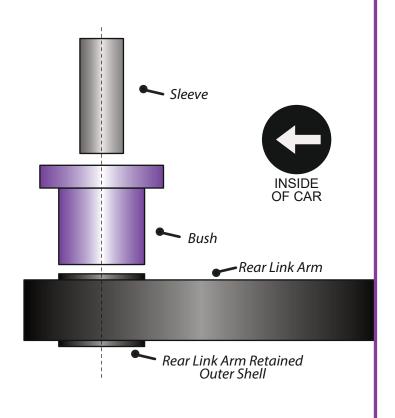


Figure 1

POWERFLEX +44 (0) 1895 460033 sales@powerflex.co.uk www.powerflex.co.uk