



PART NUMBER

PFR68-107

DESCRIPTION

REAR CONTROL ARM OUTER BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x PFR68-107 Polyurethane bushes
2 x Stainless Steel Sleeves

2 x Large ID Washers
2 x Small ID Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bush from its outer shell.

This can be done by cutting out the bush or burning it. If burning, please ensure it is done in a controlled manner and well-ventilated area.

Please **DO NOT** remove the outer shell from the arm as our bush requires this for the installation.

2. Clean any dirt and corrosion from the outer shell and remove any sharp edges or burrs with a rounded file.

3. Insert the polyurethane bush into the arm with the flange facing the rear of the vehicle as shown in Fig 1.

4. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve.

5. Place the supplied spacer ring on the end of the bush so that it sits between the bush shell and rear beam.

6. Fit the supplied large washer and the OE retaining washer to the bolt and refit the arm to the vehicle.

7. Tension all hardware to the manufacturer's recommended torque settings.

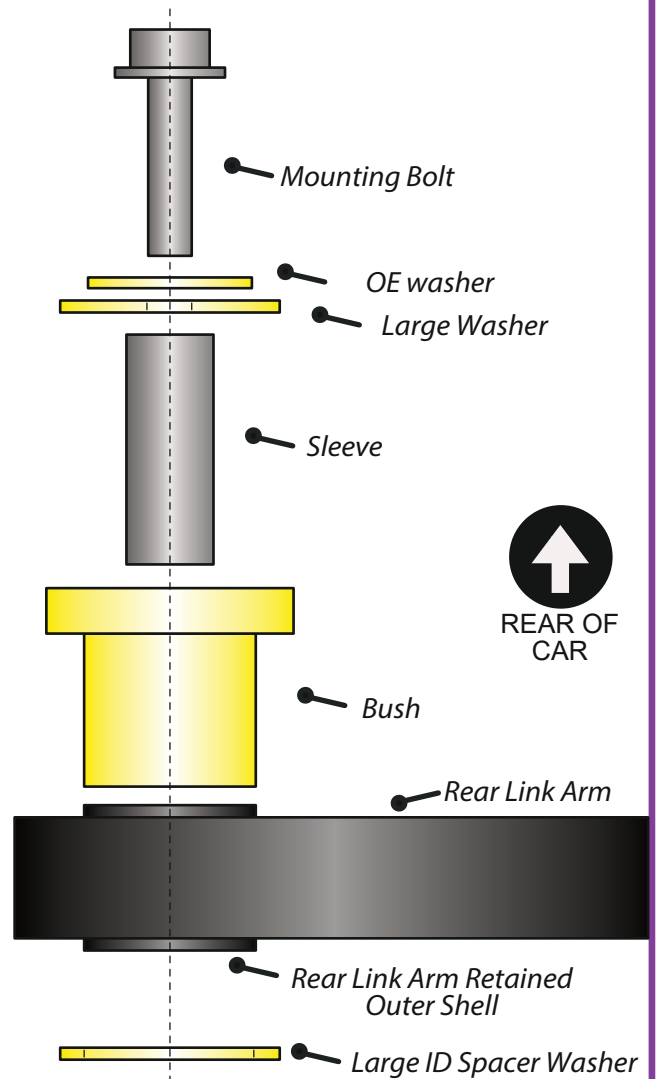


Figure 1

