

PFR60-1321

DESCRIPTION

LOWER ENGINE MOUNT SMALL BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane Bushes
- 1 x Stainless Steel Sleeve
- 1 x Zinc Plated Mild Steel Shell
- 1 x PTFE/Silicone Grease

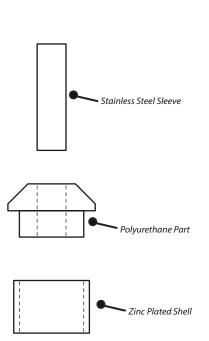
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Remove the original rubber bush and metal shell from the mount.
- 2. Clean any dirt and corrosion from the bore of the mount, and file off any sharp edges.
- 3. Push the zinc plated shell into the bore of the mount until it sits flush inside the mount.
- 4. Push a polyurethane part into the bore of the shell until the lip sits flush on the surface of the mount.
- 5. Push the other polyurethane part into the bore of the shell from the opposite direction, as shown in figure 1.
- 6. Apply some of the supplied grease to the bore of the bush and insert the sleeve until it sits flush inside the parts.
- 7. Tension all hardware to manufacturers recommended torque settings.





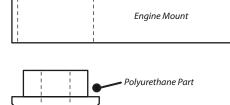


Figure 1

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