

# POWERFLEX®

## PART NUMBER

# PFR60-1321

## DESCRIPTION

## LOWER ENGINE MOUNT SMALL BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane Bushes
- 1 x Stainless Steel Sleeve
- 1 x Zinc Plated Mild Steel Shell
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush and metal shell from the mount.
2. Clean any dirt and corrosion from the bore of the mount, and file off any sharp edges.
3. Push the zinc plated shell into the bore of the mount until it sits flush inside the mount.
4. Push a polyurethane part into the bore of the shell until the lip sits flush on the surface of the mount.
5. Push the other polyurethane part into the bore of the shell from the opposite direction, as shown in figure 1.
6. Apply some of the supplied grease to the bore of the bush and insert the sleeve until it sits flush inside the parts.
7. Tension all hardware to manufacturers recommended torque settings.

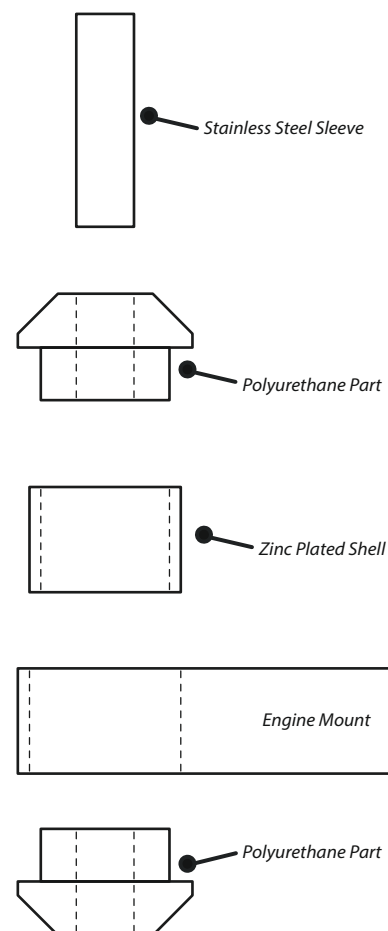


Figure 1