

# POWERFLEX®

## PART NUMBER

# PFR60-1320

## DESCRIPTION

## LOWER ENGINE MOUNT LARGE BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane Bushes
- 1 x Stainless Steel Sleeve
- 2 x Zinc Plated Mild Steel Washers
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support the engine and remove the lower engine mount from the car.
2. Remove the original nut and bolt, and separate the two parts of the engine mount. Retain these parts for reassembly.
3. Remove the original bush from the engine mount, and clean any dirt or corrosion from the bore of the mount.
4. Push the polyurethane part into the bore of the mount until the lip sits on the surface of the mount.
5. Push the second polyurethane part into the bore of the mount from the opposite side, as shown in figure 1.
6. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve into the bore until it sits flush within the parts.
7. When reassembling the engine mount, place a washer at both sides of the bush, making contact with the outside surface of the bush itself.
8. Tension all hardware to manufacturers recommended torque settings.

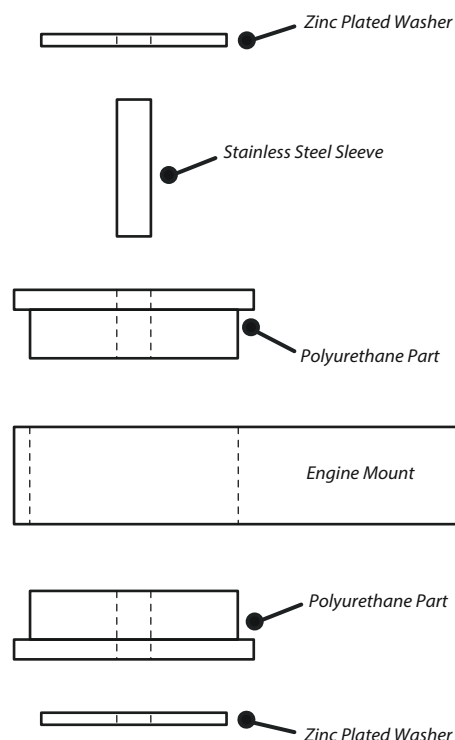


Figure 1