

# POWERFLEX®

## PART NUMBER

**PFR57-511/57-512**

## DESCRIPTION

**REAR SUBFRAME REAR BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

8 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
4 x Stainless Steel Sleeves    4 x Mild Steel Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Support rear subframe and loosen the bolts on the subframe. Remove front mount bolts completely to lower subframe and gain access.
2. Remove original bush from subframe bore.
3. Clean any dirt and corrosion from the bore, making sure to remove any sharp edges from the bore.
4. Fit polyurethane bushes into the subframe from either side as shown in figure 1.
5. Apply some of the supplied grease into the bore of the bush.
6. Push stainless steel sleeve into bush.
7. Fit the supplied washer at the bottom of the bush as shown in figure 1 to replace the original washer.
8. Re-fit subframe to the car and tension all hardware to manufactureres recommended torque settings.

