

# POWERFLEX®

## PART NUMBER

# PFR57-414

## DESCRIPTION

## REAR TRANSMISSION CARRIER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush and clean away any dirt and corrosion. Retain the original washers and file away any sharp edges.
2. Insert Polyurethane Bush A, labelled 'upper' into the top of the bracket, ensuring it sits flush within the bore. See Figure 1.
3. Insert Polyurethane Bush B, labelled 'Lower' into the bottom of the bracket, ensuring it sits flush within the bore of Polyurethane Bush A and the bracket.
4. Apply some of the supplied grease to the outer surface of the Stainless Steel Sleeve and insert it into the bore of the Polyurethane Bushes.
5. Refit the bracket to the car using the original washers at the top and bottom of each bush (see fig 1) and tension all hardware to manufacturers recommended torque settings.

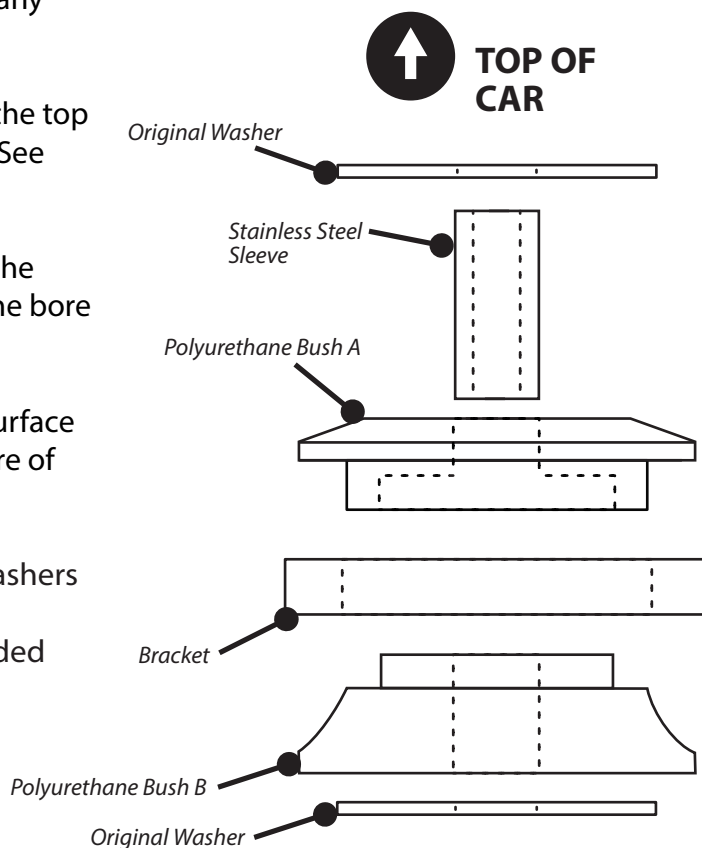


Figure 1