

# POWERFLEX®

PART NUMBER

**PFR5-720**

DESCRIPTION

**REAR SUBFRAME FRONT MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 4 x bushes, 2 x A part, 2 x B part
- 2 x aluminium sleeves
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original bush from the subframe. Clean any dirt and corrosion from the subframe.
2. Fit PFR5-720A UPPER bush in from the top of the subframe, fit PFR5-720B LOWER bush in from the bottom of the subframe.
3. Apply some of the supplied grease to the bore of the bush and to the outside of the sleeve.
4. Push the sleeve in to the bush with the counter bored end of the sleeve upper most so allowing the sleeve to locate onto the lug on the chassis when refitting the subframe.
5. Bolt the subframe back into position using the original lower metal plate/washer.

### COUNTER BORED SLEEVE

