

# POWERFLEX®

PART NUMBER

**PFR5-530**

DESCRIPTION

**REAR SUBFRAME MOUNTING BUSH**

## INSTALLATION GUIDE

4 bushes are required per car, each carton contains 2 bushes

### Contents (parts per pack):

- 2 x Polyurethane A bushes
- 2 X Polyurethane B bushes
- 2 x CNC machined Aluminium sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

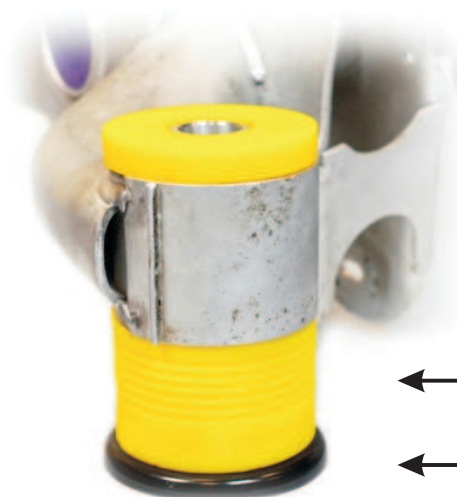
*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original rubber bushes from the sub-frame. Clean any dirt and corrosion from the bore of the sub-frame and end faces. Remove any sharp edges using a file.
2. Fit the larger A bush, marked Lower, into the subframe from the under side. This has a recess in the bush to accept the original pressed steel lower washer.
3. Fit the smaller B bush, marked Upper, into the sub-frame from the top side.
4. Apply some of the supplied grease to the bore of the bushes and insert the sleeve. The machined counterbore in the sleeve points upwards and locates into a spigot on the chassis.



← **PFF5-530B** Upper bush  
Counterbore faces upwards

← **PFF5-530A** Lower bush

← Original pressed steel washer