



PART NUMBER

**PFR5-520**

DESCRIPTION

**REAR SUBFRAME FRONT MOUNTING BUSH**

**INSTALLATION GUIDE**

**Contents (parts per pack):**

- 2 x Polyurethane A bushes
- 2 X Polyurethane B bushes
- 2 x CNC machined Aluminium sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

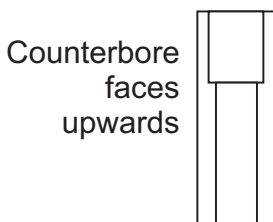
*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the original rubber bushes from the sub-frame. Clean any dirt and corrosion from the bore of the sub-frame and end faces. Remove any sharp edges using a file.
2. Fit the A bush into the front position bore of the sub-frame from the under side. This has a recess in the bush to accept the original deeper pressed steel lower washer.
3. Fit the B bush into the front position bore of the sub-frame from the top side.
4. Apply some of the supplied grease to the bore of the bushes and insert the sleeve. The machined counterbore in the sleeve points upwards and locates into a spigot on the chassis.
5. Raise the sub-frame back into position, re-use the original deeper lower washer. Tighten all hardware to manufacturers recommended torque settings.



Counterbore  
faces  
upwards

**5-520B (upper)**

**5-520A (lower)**



**Normal view  
on car**



**Bottom view**