

# POWERFLEX®

PART NUMBER

**PFR5-4625**

DESCRIPTION

**REAR DIFF FRONT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x bushes
- 2 x stainless steel sleeves
- 4 x washers
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment  
These fitting instructions are to be used as a guide and in conjunction with workshop manu...  
It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*



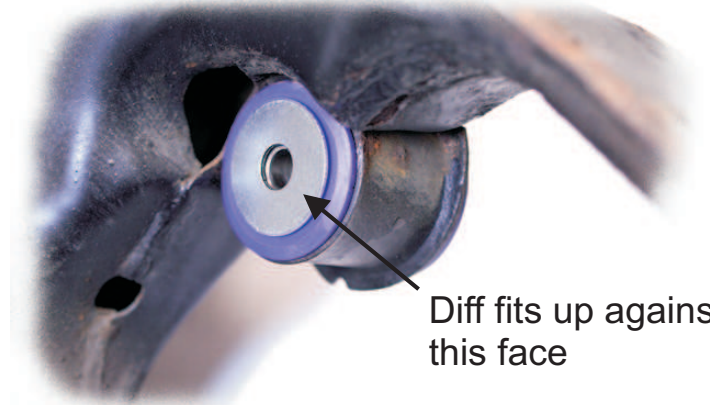
### Fitting Instructions:

1. Remove rear diff front bush mounting from the subframe. Clean any rust and dirt from the bore and surrounding area on the subframe.
2. Apply some washing up liquid to the chamfered end of the bush. Insert the chamfered end into the subframe from the front of the car, push it into the subframe. The end with the recess faces the front of the car away from the diff. Make sure the whole circumference of the bush has popped out towards the rear of the car.
3. Apply some of the supplied grease to the bore of the bush, push the sleeve into the bush.
4. Place a washer either end of the bush, bolt the diff back up using the original hardware.



Recess  
for washer

View from front of car



Diff fits up against  
this face

View from rear of car