

# POWERFLEX®

## PART NUMBER

**PFR5-4620**

## DESCRIPTION

**REAR DIFF REAR BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x bushes, 2 x A & 2 x B parts
- 2 x aluminium sleeves
- 2 x large washers
- 2 x bolts, washers & spring washers
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Lower or remove the diff to allow access and remove the original bush from the casing. Clean the hole of any corrosion and dirt.
2. Fit the PFR5-4620A bush into the casing from the front (PFR5-4620A has a large chamfer on the bore at the larger diameter end) and fit PFR5-4620B into the casing from the rear.
3. Lubricate the bore and end faces of the bushes with some of the supplied grease. Push the sleeve into the A bush, from the front, so the chamfer on the sleeve fits into the chamfer on the bush. The dished face of the sleeve fits against the subframe
4. Bolt the diff back into the subframe using the large washer, washer, spring washer and bolt supplied.

