

# POWERFLEX®

PART NUMBER

**PFR5-3607**

DESCRIPTION

**REAR SUBFRAME FRONT MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x A bushes
- 2 x B bushes
- 2 x stainless steel sleeves
- 2 x washers
- 1 x grease

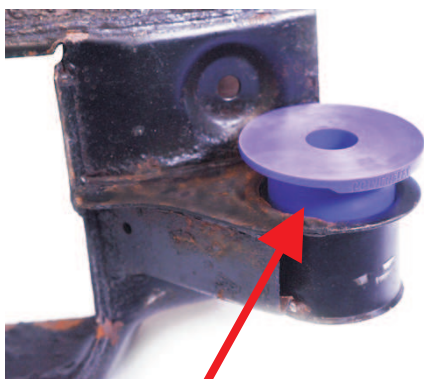
*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Remove the original bushes from the subframe. Clean any dirt and rust from the bore of the subframe and end faces.
2. Fit the A bush in from the top side, there is a feature on the under side of the larger diameter of the bush. This is to avoid the welds so the upper face of the bush is flat.
3. Push the B bush into the subframe from the under side.
4. Apply some of the supplied grease to the bore of the bushes and insert the sleeve.
5. Fit the supplied washer onto the stud before raising the subframe back up so the washer sits between on the hex on the stud and the upper bush.
6. Raise the subframe back into position, re use the original lower washer and nut, bolt the subframe back up using the manufactures torque settings.



Feature to miss weld

