

# POWERFLEX®

## PART NUMBER

**PFR5-2021**

## DESCRIPTION

**Rear Beam Mount Bush**

## INSTALLATION GUIDE

### Product description:

This part replaces OEM part number 33333428100.

### Contents (parts per pack):

- 2 x A Inserts
- 2 x B Inserts
- 2 x Sleeves
- 1 x Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Undo the Lower bracket then remove the Bush Mount from the Rear Beam.
2. Separate the rubber from the inside of the metal mount. Make sure the inside surface of the metal mount is clean of all rubber particles.
3. Push the new 'A' bush into the metal mount from the top of the mount and 'B' bush into the metal mount from the bottom of the mount. Fig A.
4. Fig B. shows the Dished face of Bush 'B' which fits into the Bottom side of the metal mount.
5. Re-fit Mount to the Rear Beam and fit the lower bracket back to the mount. Tension all hardware to manufacturers recommended torque settings.

