

PART NUMBER

PFR5-1921

DESCRIPTION

REAR SUBFRAME REAR BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 2 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

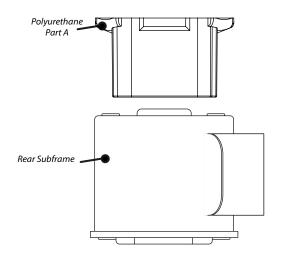
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



Top

Fitting Instructions:

- 1. Support the rear subframe and loosen the bolts. Remove the front mount bolts completely to lower the subframe to gain access.
- 2. Remove and flash lines from the voids in the original bush and clean any dirt and corrosion.
- 3. Fit part A polyurethane insert into the top side void on the subframe bush, as shown in Figure 1.
- 4. Fit part B polyurethane insert into the bottom side void on the subframe bush, as shown in Figure 1.
- 5. Place the original washer flush against the polyurethane part A's bottom face.
- 6. Tension all hardware to manufacturers recommended torque settings.



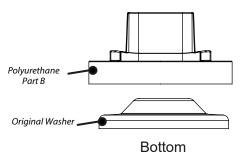


Figure 1