

# POWERFLEX®

## PART NUMBER

# PFR5-1215

## DESCRIPTION

## REAR LOWER LATERAL ARM INNER BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 1 x PTFE/Silicone Grease
- 2 x Polyurethane B Bushes
- 2 x Anodised Outer Shells
- 4 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush from the subframe.
2. The alloy shell needs to be pressed into the subframe, this can be done on the car with a length of stud and suitable adaptors.
3. Place the shell into the subframe from the front of the car, radius end, press the shell in until it is flush with the rear face of the subframe.
4. Push the A bush into the alloy shell from the rear of the car and the B bush in from the front. Apply some of the supplied grease to the bore of the bush.
5. Push the sleeves in to the bores of the bushes, one in from the front and one in from the rear (see fig. 2).
6. Tension all hardware to manufacturers recommended torque settings.



Figure 1

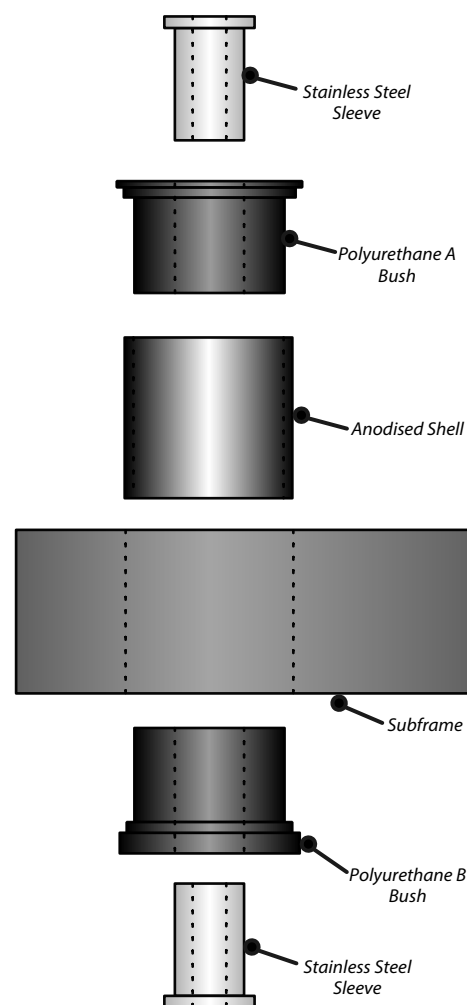


Figure 2