



PART NUMBER  
**PFR46-204G**

DESCRIPTION  
**REAR UPPER ARM BUSH - CAMBER ADJUST**

**INSTALLATION GUIDE**

**PFR46-204G**

REAR UPPER ARM BUSH-CAMBER ADJU  
CAMBER adjustment range +/-1.5 deg

**Contents (parts per pack):**

- 16 x bushes
- 8 x centre metal sleeves
- 1 x adjusting spanner
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licenced technician;
- all safety precautions are adhered to;
- wheel alignment to be checked and adjusted after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove rear upper control/radius arm from the car.
2. Using a workshop press with suitable adaptors, carefully press out original bushes from control/radius arm and hub. Clean bore of any burrs or dirt.
3. Insert new Powerflex bushes into control/radius arm and hub.
4. Liberally lubricate the bore of the new bush with grease supplied and press new metal sleeve inside the bush.

*Tip: If the required adjustment is known, it is generally best to pre-adjust to maximum positive camber setting prior to re-fitment.*

5. Refit refurbished control/radius arm to car.
6. Tighen all hardware to manufacturer's original torque settings.
7. Test drive the vehicle, and perform full wheel alignment check and adjustment.

**To adjust camber:**

a) Loosen bush mounting bolts and using supplied spanner rotate the centre sleeve to the desired position.

b) Fine adjustment can then be performed using the original camber adjustment mechanism.



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