



PART NUMBER

**PFR46-109**

DESCRIPTION

**REAR SUBFRAME MOUNTING BUSH**

**INSTALLATION GUIDE**

**Product description:**

**PFR46-109 - REAR SUBFRAME MOUNTING BUSH**

**Contents (parts per pack):**

- 4 x bushes
- 4 x metal sleeves
- 4 x metal washers
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Press or burn out old rubber and centre sleeve.
2. Clean out any remaining rubber, leaving the original outer shell pressed into the subframe.
3. Apply grease to the squared tapered end and align the flat edges of our bush with the flats of the lip of the original outer shell.
4. Press the bush fully through ensuring that the tapered lip of the bush seats fully through the bottom square lip of the metal outer shell.
5. Apply grease to the outside of the inner sleeve and push through the centre of the bush.
6. Once all four bushes are fitted, refit the subframe to the car with the washers fitting the protruding studs. Refit the nuts and secure the subframe.

