

# POWERFLEX®

PART NUMBER

**PFR44-420**

DESCRIPTION

**REAR DIFF FRONT MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    2 x Polyurethane B Bushes  
2 x Stainless Steel Sleeves    4 x Zinc Plated Mild Steel Washers  
1 x PFTE Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the mount from the vehicle and press out the original bush, including the outer shell.
2. Clean away any dirt and corrosion from the bore of the mount, filing away any sharp edges to prevent damaging the new Powerflex bush.
3. Press the thinner B Bush into the upper side of the mount, and the thicker A Bush into the lower side of the mount.
4. Apply some of the supplied grease to the bore of the polyurethane parts and insert the stainless steel sleeve into the bore until it sits flush within the bush.
5. Place one of each of the supplied washers, above and below the bush.
6. Refit the mount to the vehicle and tension all hardware to the manufacturer's recommended torque settings.

Figure 1

