

POWERFLEX®

PART NUMBER

PFR32-710

DESCRIPTION

REAR TRAILING ARM BUSH

INSTALLATION GUIDE

Contents (parts per pack):

4 x Polyurethane Bushes 1 x PTFE/Silicone Grease
2 x Stainless Steel Sleeves 1 x Steel Fitting Tool
2 x Zinc Plated Mild Steel Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Lower the rear trailing arm from the chassis mounting bracket and remove the arm from the vehicle.
2. Place the supplied steel fitting tool in the gap in the arm as shown in Fig 1. This is to prevent the arm from collapsing when pressing against it.
3. Press the bush out of the arm and clean away any dirt and corrosion, filing off any sharp edges with a rounded file.
4. Press the zinc-plated outer shell into the bore of the arm until the flange sits flush. This can go in from either side of the arm.
5. Remove the steel fitting tool.
6. Push the polyurethane bushes into either side of the outer shell.
7. Apply some of the supplied grease to the bore and end faces of the bush and insert the stainless-steel sleeve until flush at both ends.
8. Refit the rear trailing arm to the vehicle and tension all hardware to the manufacturer's recommended torque settings.



Figure 1

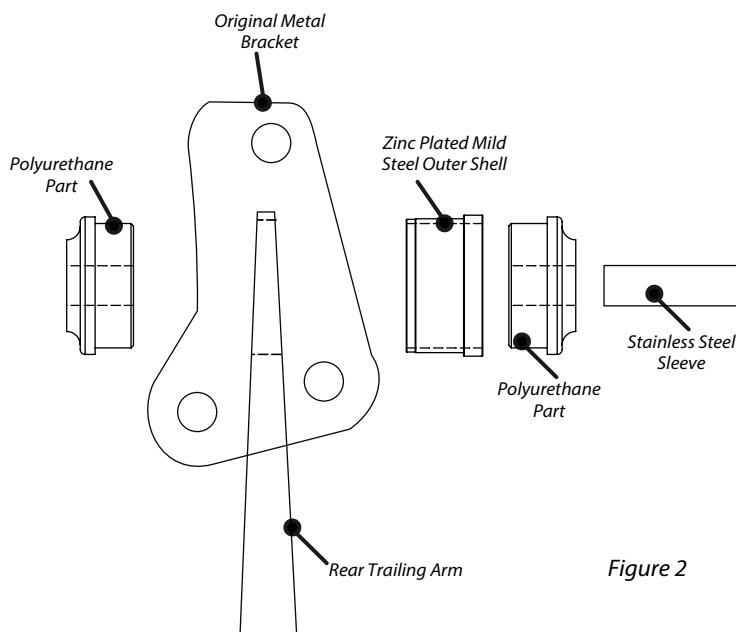


Figure 2