



PART NUMBER

**PFR3-735**

DESCRIPTION

REAR SUBFRAME FRONT BUSH INSERT

INSTALLATION GUIDE

**Contents (parts per pack):**

- 2 x Polyurethane A inserts
- 2 x Polyurethane B inserts

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



**Fitting Instructions:**

1. Support rear subframe. Loosen bolts on subframe. Remove front mount bolts completely to lower subframe to gain access.
  2. Remove the small plastic insert and any flash lines from the voids in the original bush and clean any dirt/corrosion.
  3. Remove the original bracket plate from bottom side of subframe bush.
- Note: This will need to be reused when fitting the insert: If clips on bottom of plate snap, file down.*
3. Fit the polyurethane A insert into the top side void on the subframe bush.
  4. Fit the polyurethane B insert into the bottom side void on the subframe bush.
  5. Refit the original bracket plate on top of polyurethane B insert.
  5. Tension all hardware to manufacturers recommended torque settings.

