

POWERFLEX®

PART NUMBER

PFR3-732

DESCRIPTION

REAR SUBFRAME REAR BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes 2 x Stainless Steel Sleeves
4 x Steel Washers/Rings 2 x Powerflex Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Lower or remove the subframe from the vehicle.
2. Remove the original bushes from subframe using a puller or by cutting them out.
3. Clean any dirt and corrosion from the bores in the subframe, removing any sharp edges with a rounded file.
4. Fit the supplied washer rings to the body of each of the bushes so they sit flush against the underside of the flange.
5. Fit Bush A into the top of the subframe.
6. Fit Bush B into the underside of the subframe.
7. Apply some of the supplied grease to the bore of the bush, the sleeve and exposed ends of the bush.
8. Press the stainless steel sleeves into each bush until flush at either end.
9. Place the supplied 'Powerflex' washer on the bottom of the bush.
10. Refit the subframe to the vehicle using the original bolts.
11. Tension all hardware to the manufacturers recommended torque settings.

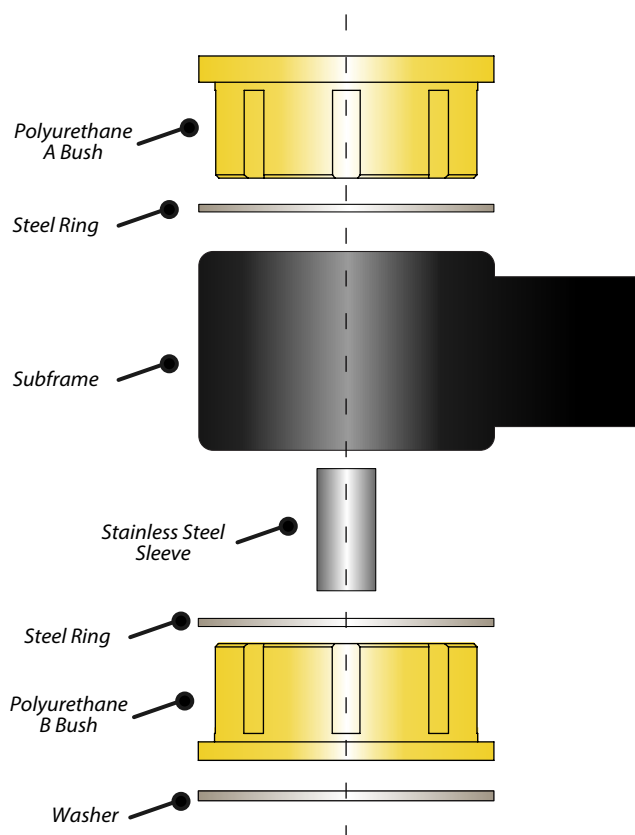


Figure 1