

# POWERFLEX®

## PART NUMBER

# PFR3-712

## DESCRIPTION

## REAR LOWER ARM REAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 4 x Polyurethane Bushes
- 2 x Steel Outer Shells
- 2 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease
- 4 x Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush from the arm including its outer shell.
2. Clean any dirt and corrosion from the bore in the arm, removing any sharp edges with a rounded file.
3. With the smaller diameter leading end first, press the outer shell into the bore of the arm until fully flush.

**Note: The orientation of the shell in the arm is not important and can be pressed in from either side.**

4. Insert the polyurethane bushes into the outer shell from either side.
5. Apply some of the supplied PTFE/Silicone grease to bore of the bush and around the end faces.
6. Press the sleeve into the bushes until flush.
7. Re-fit the arm to the vehicle with the supplied washers on the end of each bush as shown in Fig 1.
8. Tension all hardware to the manufacturer's recommended torque settings.

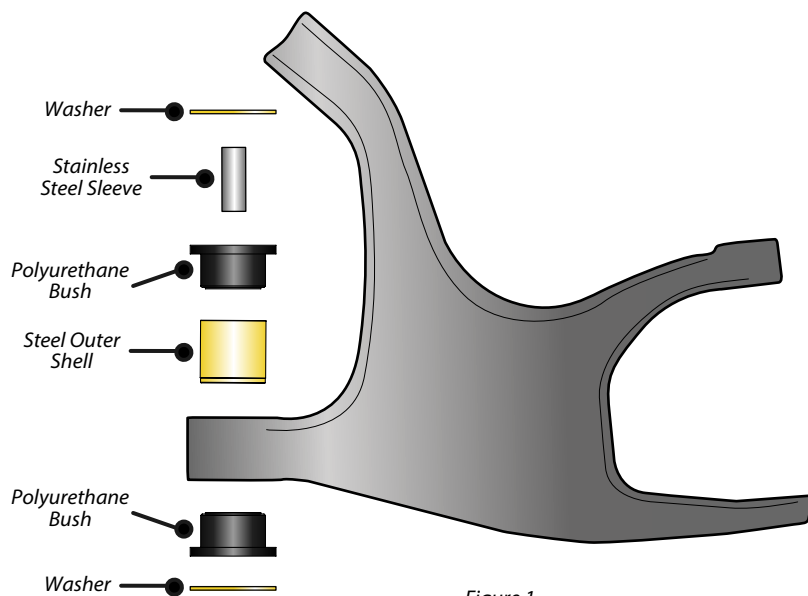


Figure 1