

PART NUMBER

# **PFR3-712**

**DESCRIPTION** 

#### **REAR LOWER ARM REAR BUSH**

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

4 x Polyurethane Bushes 2 x Steel

2 x Steel Outer Shells

2 x Stainless Steel Sleeves

1 x PTFE/Silicone Grease

4 x Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

### **Fitting Instructions:**

- 1. Remove the original bush from the arm including its outer shell.
- 2. Clean any dirt and corrosion from the bore in the arm, removing any sharp edges with a rounded file.
- 3. With the smaller diameter leading end first, press the outer shell into the bore of the arm until fully flush.

Note: The orientation of the shell in the arm is not important and can be pressed in from either side.

- 4. Insert the polyurethane bushes into the outer shell from either side.
- 5. Apply some of the supplied PTFE/Silicone grease to bore of the bush and around the end faces.
- 6. Press the sleeve into the bushes until flush.
- 7. Re-fit the arm to the vehicle with the supplied washers on the end of each bush as shown in Fig 1.
- 8. Tension all hardware to the manufacturer's recommended torque settings.



