

PART NUMBER  
**PFR3-215**

DESCRIPTION  
**REAR BEAM MOUNT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

2x Bushes                      2x Stainless steel sleeves                      1 x Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Support the rear beam. Undo bolts on one side of the rear beam and lower rear beam to access the beam mount.
2. Remove bolts from the mount and the bolt located on the inside of the rear beam to separate the mount from the beam. Fig A.
3. Push out the old bush from the mount. Clean any dirt and debris from the bore of the mount. Fig A.
4. Push new bush into the bore of mount with the larger diameter facing on the inside of the bracket and the bracket mount holes pointing towards the front of the car. Fig B.
5. Apply some of the supplied grease into the bore of the bush and insert the stainless steel sleeve into the bush from the larger diameter side of the bush. Fig B.
6. Refit beam mount back to chassis and rear beam. Refit rear beam onto car and tension all hardware to manufacturer's recommended torque settings.
7. Repeat same on the other side of the rear beam. Check wheel alignment after both bushes are fitted.

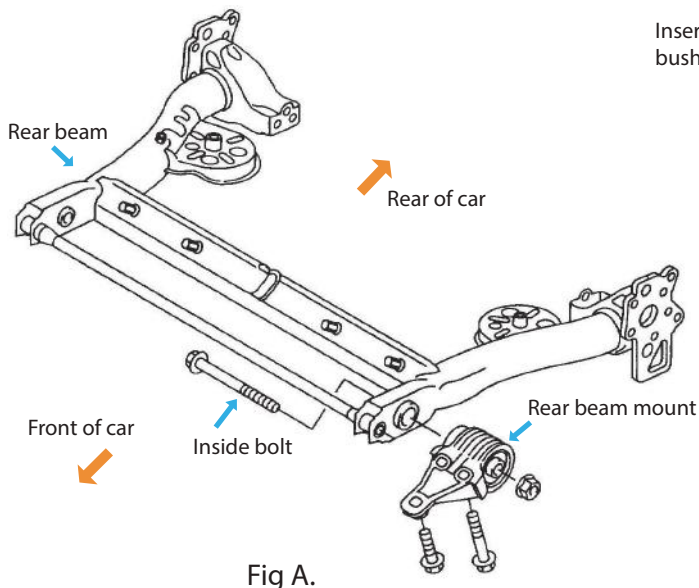


Fig A.

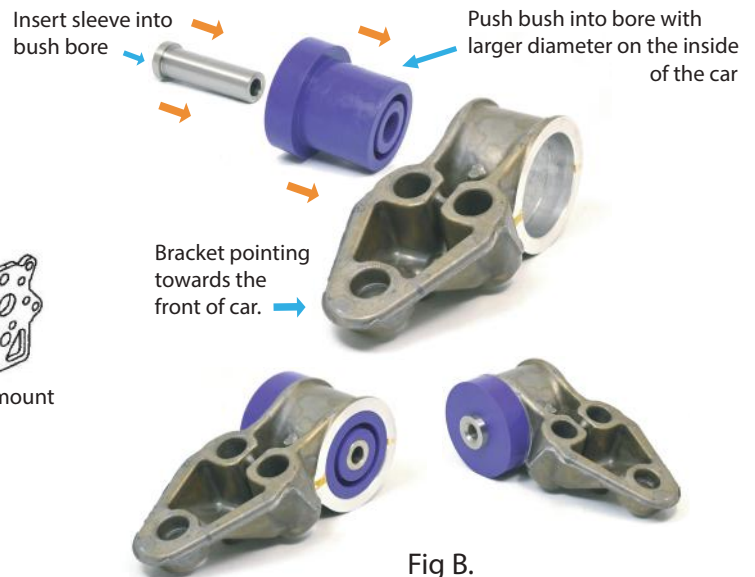


Fig B.