



PART NUMBER

**PFR3-214**

DESCRIPTION

**AUDI A4 B5 REAR BEAM MOUNTING BUSH**

### INSTALLATION GUIDE

#### **Contents (parts per pack):**

- 4 x Polyurethane bushes
- 2 x Aluminium outer shells
- 2 x Stainless steel sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Remove original rubber bush and original aluminium outer shell from the rear beam, leaving the swaged steel tube in place.
2. Clean any dirt and rust from around the bore of the beam.
3. The outer shell needs to be pressed into the beam from the outside of the car towards the inside so leaving the larger end face of the shell against the outside of the beam.
4. Push polyurethane bushes into each end of the aluminium shell. Apply some of the supplied grease to the bore of the bush.
5. Push the stainless steel sleeve into the bush.
6. Refit the beam to the car.

**Outside  
of car**



**Inside  
of car**

