

# POWERFLEX®

PART NUMBER

**PFR27-207**

DESCRIPTION

**REAR BEAM MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x bushes
- 2 x metal sleeves
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Drop down one side of the rear beam, remove the original bush from the beam, clean any rust and dirt from around the bore and ends of where the bush fits.
2. The upper end of the tube on the subframe has an angled edge, the tapered (upper end) of the bush has a matching face, this needs to be aligned so when the bush is fitted the tube and bush fit together correctly as it is difficult to turn the bush once fitted.
3. Apply some washing up liquid on to the tapered end of the bush and push the bush into the subframe (tapered end up). A simple puller makes this easier, a length of stud, a large washer to go over the upper end of the hole and a smaller washer to pull the bush in through the subframe.
4. The stainless steel sleeve should be coated in some of the supplied grease then pushed into the bush from the bottom.
5. Refit the subframe using the original lower support plate.

