

# POWERFLEX®

PART NUMBER

**PFR25-510**

DESCRIPTION

**REAR BEAM MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane Bushes
- 1 x PTFE/Silicone Grease
- 2 x Stainless Steel Sleeves
- 2 x Zinc Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Access the rear beam and remove the original rubber bushes.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Slide the zinc plated mild steel washer onto the polyurethane part and insert the polyurethane bush into the rear beam, as shown in Figure 1, with the large diameter facing towards the inside of the vehicle.
4. Apply some of the supplied grease into the bore of the polyurethane bush and push in the stainless steel sleeve so that it sits flush inside the bush.
5. Refit the rear back onto the vehicle and tension all hardware to manufacturers recommended torque settings.

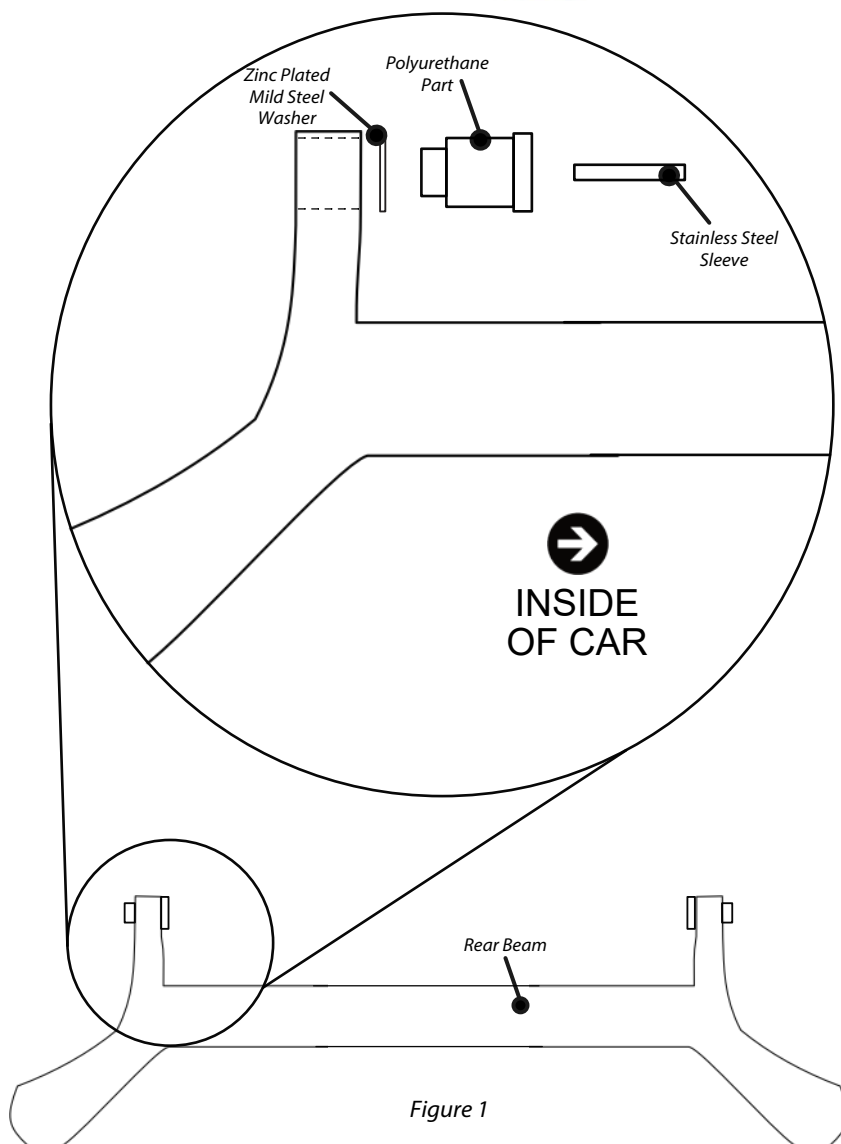


Figure 1