



### PART NUMBER

**PFR19-807 / PFR19-808**

### DESCRIPTION

**Rear Track Control Arm Inner Bush**

### INSTALLATION GUIDE

#### Contents (parts per pack):

4 x Polyurethane Bushes      2 x Outer Shells  
2 x Stainless Steel Sleeves    1 x PTFE/Silicone Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

#### Fitting Instructions:

1. Remove rear lower track control arm.
2. The original bushes including the outer metal sleeves need to be pressed out **WITHOUT** distorting the metal of the arm. To do this fit a spacer in between the 2 halves of the Track Control Arm (TCA) to stop any distortion.
3. Clean the bore of any dirt or corrosion.
4. Press in the new outer sleeve again ensuring not to distort the metal of the arm using the spacer between the two metal halves, figure 1.
5. Once the outer metal sleeve is pressed in flush, push the 2 polyurethane bush halves into the outer sleeve (figure 2), apply some the supplied grease to the inside of the bush and the outside of the centre metal sleeve and push in to the bush.
6. Refit the TCA onto the car and tension all hardware to the manufacturer's recommended torque settings.



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Figure 1



Figure 2