

# POWERFLEX®

## PART NUMBER

# PFR19-1921

## DESCRIPTION

## REAR SUBFRAME REAR BUSH INSERTS

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x Grease

2 x Polyurethane B Bushes

2 x Polyurethane C Bushes

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Support rear subframe. Loosen all bolts on subframe. Remove rear mount bolts and washers completely to lower subframe to access to the rear mounts.
2. Clean any dirt or debris from around the rubber bush and voidings. Apply some of the supplied grease on the inner face of the inserts.
3. Fit 'A' Insert from the top and fit 'B' insert from the bottom of the bush Figure 1.
4. Fit 'C' insert into the bore of the mount from the bottom. Insert 'C' functions as a subframe alignment insert. Figure 1.
5. Refit rear mounts bolts and washer to refit subframe. Tension all hardware to manufacturers recommended torque settings.

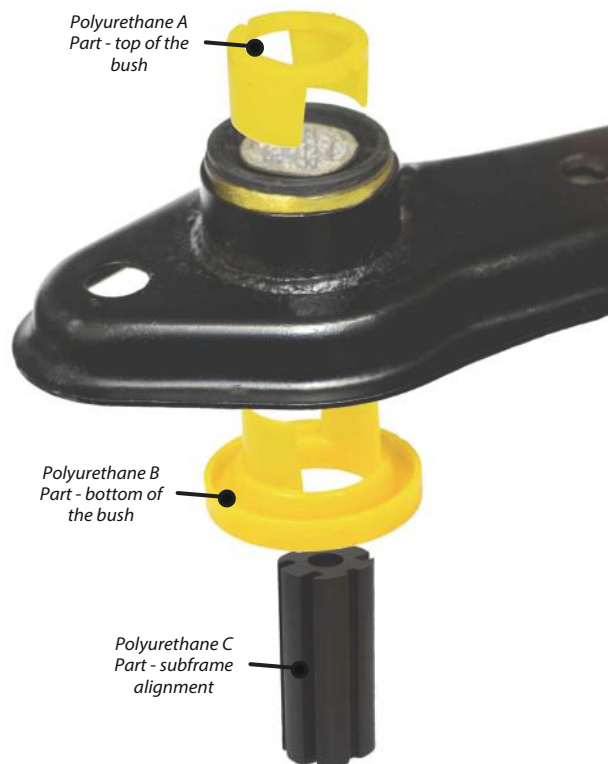


Figure 1 - diagram showing how the polyurethane parts fit inside subframe