

# POWERFLEX®

## PART NUMBER

# PFR19-1920

## DESCRIPTION

## REAR SUBFRAME FRONT BUSH INSERTS

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes 1 x Grease

2 x Polyurethane B Bushes

2 x Polyurethane C Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support rear subframe. Loosen all bolts on subframe. Remove front mount bolts completely to lower subframe to access to the front mounts.

2. Clean any dirt or debris from around the rubber bush and voidings. Apply some of the supplied grease on the inner and outer face of the inserts.

3. Fit 'A' Insert from the top of the mount. Figure 1.

4. Position 'B' insert between the mount lower washer and matching feature on the rubber bush. Pull and slide insert over the plate to fit into position. Figure 2.

5. Fit 'C' insert into the bore of the mount from the bottom. Insert 'C' functions as a subframe alignment insert. Figure 3.

6. Refit subframe and tension all hardware to manufacturers recommended torque settings.



Polyurethane A Part - top of the mount



Figure 1 - diagram showing how polyurethane part A fits

Polyurethane C Part - subframe alignment



Figure 3 - diagram showing how polyurethane part C fits

Polyurethane B Part - bottom of the mount



Figure 2 - diagram showing how polyurethane part B fits