

**PART NUMBER** 

# PFR19-1911

**DESCRIPTION** 

#### **REAR UPPER ARM BUSH**

#### **INSTALLATION GUIDE**

### Contents (parts per pack):

8 x Polyurethane Bushes 1 x Grease

4 x Outer Shells 4 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- 1. Remove the old bushes from the arms.
- 2. Remove any sharp edges and clean any dirt or corrosion from the arm bores.
- 3. Press the outer shell in the bore of the arm and then insert the PU bushes into the outer shell.
- 4. Apply the supplied grease into the bore of PU bushes and insert the stainless steel sleeve into the bore of the bush.
- 5. Fit back arm to the car and tension all hardware to manufacturers recommended torque settings.

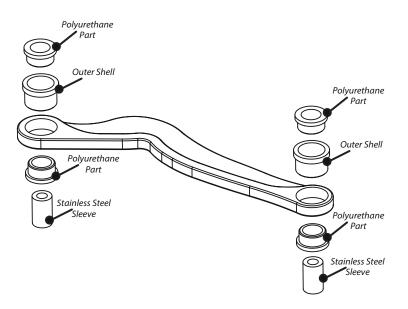


Figure 1 - diagram showing how the polyurethane parts fit together in the arm

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