

**PART NUMBER** 

# PFR17-611

**DESCRIPTION** 

### REAR UPPER WISHBONE INNER BUSH

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

4 x Polyurethane Bushes 1 x PTFE/Silicone Grease
4 x Mild Steel Outer Shells 4 x Stainless Steel Sleeves

4 x Washer A 4 x Washer B

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the OEM wishbone from the car and press out the original bush, including its outer shell.
- 2. Clean the bore of the wishbone, removing/chamfering any sharp edges.
- 3. Press the supplied outer shell into the arm in the same orientation as the OEM shell.
- 4. Press the Powerflex bush into the outer shell until the lip of the bush sits flush against the lip of the shell.
- 5. Apply a small amount of the supplied grease to the bore of the bush and then press in the sleeve. The sleeve will protrude the bush by a small amount, this is where the supplied washers will sit.
- 6. Apply a small amount of the grease to the end faces of the bush prior to adding the washers to assist rotation. Place Washer A against the larger end of the bush and Washer B against the smaller end of the bush (as shown in Figure 1).
- 7. With all bushes replaced, re-fit the arm to the car and tighten all fasteners to the manufacturer's recommended torque settings.



