

# POWERFLEX®

## PART NUMBER

# PFR16-510

## DESCRIPTION

## REAR BEAM MOUNTING BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Access the rear beam and remove the original rubber bushes.
2. Clean any dirt or corrosion from the bore in the arm and remove any sharp edges from the bore of the arm.
3. Insert the polyurethane bush into the rear beam, as shown in Figure 1, with the larger diameter facing towards the outside of the car.
4. Apply some of the supplied grease into the bore of the polyurethane bush.
5. Insert the stainless steel sleeve into the bore of the polyurethane bush so that the end faces sit level on either side.
6. Re-fit the rear beam back to the car and tension all hardware to manufacturers recommended torque settings.

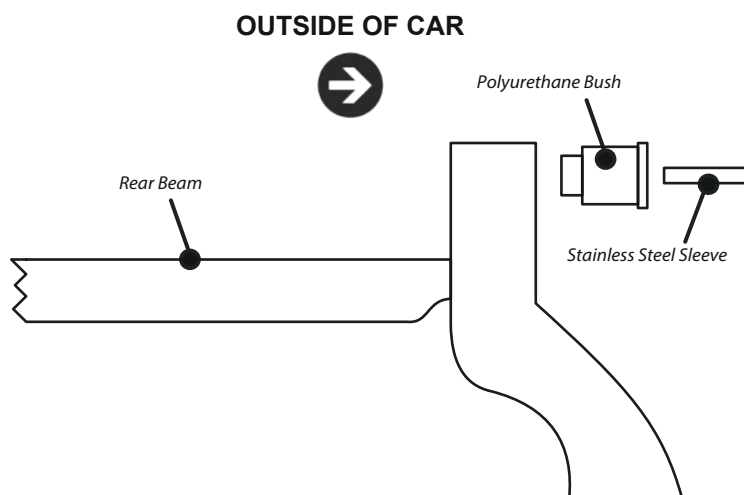


Figure 1 - how the polyurethane bush fits in the rear beam (top view)