DIFREES	
PART NUMBER	
PFR1-1011	REAR LOWER ARM OUTER BUSH
INSTALLATION GUIDE	
Contents (parts per pack):	
4 x Polyurethane Bushes 1 x PTFE/Silicone Gr	ease ase
2 x Zinc Plated Steel Outer Shells 2 x Stainless Steel Sleeves	
4 x Zinc Plated Steel Washers	онее чез онее чез оналицу оналицу оналицу
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that: -all work to be carried out by a licensed technician; -all safety precautions adhered to; -wheel alignment to be checked and adjusted as required after any suspension work. -All fasteners must be tensioned to manufacturer's torque settings.	TOTALEX TOT
	Zinc Plated Steel
Fitting Instructions: 1. Remove the original inner bush from the arm.	Washer Stainless Steel
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.	
3. Push the outer shell into the arm with the larger diameter fitting towards the outside of the car until the lip sits against the arm, as shown in Figure 1.	Polyurethane
4. Push the polyurethane bushes into the metal outer shell.	Zinc Plated Steel
5. Apply the supplied grease into the bore of the polyurethane bushes and insert the stainless steel sleeve into the bore of the bush.	Arm
	Polyurethane Part
6. Re-fit the arm back to the car and tension all hardware to manufacturers recommended torque settings.	Zinc Plated Steel
	Figure 1

+44 (0) 1895 460033

www.powerflex.co.uk