

# POWERFLEX®

PART NUMBER

**PFF85-424**

DESCRIPTION

**FRONT SUBFRAME TO CHASSIS BUSH**

## INSTALLATION GUIDE

### **Contents (parts per pack):**

- 2 x bushes ( 2 x A, 2 x B parts)
- 2 x aluminium sleeves
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*



### **Fitting Instructions:**

1. Remove the original bush from the front subframe.
2. Clean any dirt/rush and sharp edges from where the bush fits into the subframe.
3. The A bush (has the recess in the larger diameter) fits into the subframe from the top, between the chassis and subframe. The B bush fits in from underneath the subframe.
4. Apply some of the supplied grease to the bore of the bush and beneath the head of the sleeve. Push the sleeve into the bush, from the A part, down wards so the head of the sleeve fits into the recess on the upper bush.
5. Refit the subframe back upto the chassis using the original bolt and large washer.

